



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3955-23
Job Sheet 180768



3/11

Part No: D3955-23

Job Qty: 5 ea

Part Name: Template



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/13/18

Job Tracking No:

Due Date: 7/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		7/27/18	0.00	0.00	Start Up Waterjet		<i>SC 8/2/17</i>
100	Waterjet	5 pcs		7/27/18	0.03	0.61	Waterjet1		<i>SC 8/2/17</i>
110	QC	5 pcs		7/27/18	0.00	0.00	QC2 Waterjet-3		<i>SC 8/2/17</i>
120	QC	5 pcs		7/27/18	0.00	0.00	QC8-4		<i>38</i>
130	Packaging	5 pcs		7/27/18	0.00	0.00	Packaging3	<i>57-062 6</i>	<i>9-89</i>
140	QC21-SA	5 Ea		7/27/18	0.00	0.00	QC21	<i>9-89</i>	<i>38</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.9810 sf (.3962 ea) <i>1.1884</i>	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	2	110	0

Part Specifications

Specifications could not be found.

Plex 7/13/18 1:46 PM dart.lacelle.linda



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Container No: S095089



Part: D3955-23

Job No: 180768

Serial No/Batch: S095089

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/23/18

0-06
38
DYE

DART AEROSPACE LTD		Work Order: 1807100
Description: Template		Part Number: D3955-23
Inspection Dwg: D3955	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	Ø0,100			VSC-01	
Ø0.129	+0.005/-0.001	Ø0,131			Tape	
0.750	+/-0.010	0,752				
1.000	+/-0.010	1,001				
1.250	+/-0.010	1,252				
1.375	+/-0.010	1,378				
2.563	+/-0.010	2,565				
0.800	+/-0.010	0,803				
1.500	+/-0.010	1,501				
2.250	+/-0.010	2,250				
2.750	+/-0.010	2,753				
3.250	+/-0.010	3,262				
5.000	+/-0.010	5,005				
6.500	+/-0.010	6,504				
7.500	+/-0.010	7,503				
8.000	+/-0.010	8,002				
8.500	+/-0.010	8,502				
9.375	+/-0.010	9,378				
9.625	+/-0.010	9,629				
10.600	+/-0.010	10,607				
11.13	+/-0.030	11,138				
0.040	+/-0.010	0,040				

Measured by: SC	Audited by: 38 9-89	Prototype Approval:	N/A
Date: 18/07/17	Date: JUL 24 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ	